

CELL :- A 247

CELL NAME: Bracket

MACHINE / STAGE :- SPM A1

OPERATION- Machining

KAIZEN THEME :- To Avoid Operator Fatigue.

WIDELY/DEEPLY:-

PROBLEM / PRESENT STATUS :- Machine Light Disturbs to Operator due to direct light came on his Eyes .



WHY - WHY ANALYSIS :-

Why 1 :- Operator get Disturb During Operating.

Why 2 :- Machine light came on his Eyes.

Why 3 :- Tube Light not Covered .

ROOT CAUSE :- Tube Light not Covered .

REGISTRATION NO. & DATE :- 28.08.2015

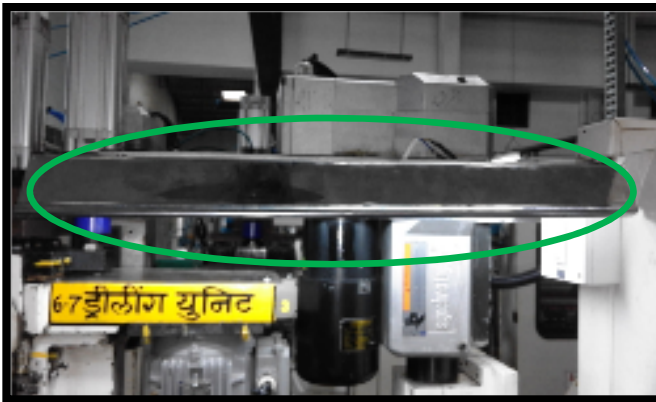
REGISTERED BY :- Nana Ugale

MANAGER'S SIGN :- Surendra Kulkarni.

IDEA :- Tube light Covered.

COUNTERMEASURE:- Tube Light Covered with Metallic Cover.

AFTER



RESULT :-

1) Operator Fatigue Resolved.

BENCHMARK	Coolant Overflow
TARGET	No Overflow
KAIZEN START	20.08.15
KAIZEN FINISH	28.08.15

TEAM MEMBERS :- Anil Rathod

Amol Kokate, Someshwar

BENEFITS :- House Keeping Improved.

KAIZEN SUSTENANCE

WHAT TO DO : Cover use for Tube light.

HOW TO DO : Process to be Standardize.

SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT

SR. NO.	CELL	TARGET	RESPONSIBILITY	STATUS
	SPM A2	28.08.15	Nana Ugale	Complete